

**PART NUMBER****PFR5-3607****DESCRIPTION****REAR SUBFRAME FRONT MOUNTING BUSH****INSTALLATION GUIDE****Contents (parts per pack):**

2 x Polyurethane A Bushes 2 x Polyurethane B Bushes
2 x Stainless Steel Sleeves 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Remove the original bushes from the subframe, cleaning away any dirt and rust from the bore and retain the original lower washers.
2. Insert the larger A bush into the top side of the subframe, seating the bush to match the profile of the welded portion. See Fig A.
3. Insert the smaller B bush into the subframe from the under side. See Fig B.
4. Apply some of the supplied grease to the bore of the bush and press in the sleeve until flush at both ends.
5. Lift the subframe back into position and re-use the OE washer on the lower half of the bush.
6. Torque all hardware to the manufacturer's recommended torque settings.

**Fig A****Fig B**